

**Amendments to the Claims**

This Listing of Claims replaces all prior versions, and listings, of claims in this application.

1-142 (Cancelled).

143. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

wherein the liner sheet strips extend diagonally on the back of the laminate facestock.

144-181 (Cancelled).

182. (Previously Presented) A method of forming a printable media sheet construction, comprising:

(a) providing a sheet construction including a liner sheet and a facestock sheet;

(b) cutting the facestock sheet without cutting through the liner sheet to form printable media;

(c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and a web of interconnected liner waste strips between the spaced liner strips;

(d) after (c), removing the web as a single unit from off of the facestock sheet;  
and

(e) sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner strips.

183. (Previously Presented) The method of claim 182 wherein the at least one of the liner strips includes more than one of the liner strips.

184. (Previously Presented) The method of claim 182 further comprising (f) removing an end strip of the facestock sheet to expose a printer infeed end strip of the liner sheet.

185. (Previously Presented) The method of claim 184 wherein (f) is after (b) and (c).

186. (Previously Presented) The method of claim 184 wherein (f) is before (b) and (c).

187. (Previously Presented) The method of claim 184 further comprising (g) calendering an edge of the facestock sheet opposite to the end strip of the liner sheet.

188. (Previously Presented) The method of claim 182 wherein (d) includes winding the web on a roll.

189. (Previously Presented) The method of claim 182 wherein (c) is after (b).

190. (Previously Presented) The method of claim 182 further comprising (f) calendering opposite ends of the sheet construction.

191. (Previously Presented) The method of claim 182 wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

192. (Previously Presented) The method of claim 191 wherein the printable media comprise rectangular business cards.

193. (Previously Presented) The method of claim 182 wherein the printable media comprise rectangular business cards.

194. (Previously Presented) The method of claim 182 wherein the liner sheet strips define oppositely-facing, spaced fish-shaped strips.

195. (Cancelled).

196. (Previously Presented) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
  - (b) cutting the facestock sheet without cutting the liner sheet to form printable media;
  - (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and a web of interconnected liner waste strips between the spaced liner strips; and
  - (d) after (c), removing the web as a single unit from off of the facestock sheet;
- wherein the printable media comprise a plurality of rectangular business cards arranged in a matrix which includes a plurality of rows and a plurality of columns of the cards.

197. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

removing some of the strips from the laminate facestock before feeding the laminate facestock into a printer or copier for a printing operation thereon.

198. (Previously Presented) The method of claim 197 wherein the removing includes peeling said some of the strips off of the film layer.

199. (Previously Presented) The method of claim 197 wherein the strips remaining on the laminate facestock after the removing cover at least a substantial proportion of the facestock cut lines during the printing operation.

200. (Previously Presented) The method of claim 197 wherein the removing includes removing alternate ones of the strips and the remaining strips remaining on the laminate facestock during the printing operation.

201-212 (Cancelled).

213. (Previously Presented) A method of forming printable media, comprising:  
providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form a liner-sheet cut line to define a narrow liner sheet strip along a leading edge of the facestock sheet; and

removing the liner sheet strip from the facestock sheet.

214. (Previously Presented) The method of claim 213 further comprising sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media.

215. (Previously Presented) The method of claim 214 wherein the plurality of printable media comprise an array of adjacent columns and rows of rectangular business cards separated by the facestock cut lines.

216. (Previously Presented) The method of claim 213 wherein the liner-sheet cut line defines a first liner-sheet cut line, the narrow liner sheet strip defines a first narrow liner sheet strip; and further comprising cutting through an outer face of the liner sheet to form a second liner-sheet cut line which defines a second narrow liner sheet strip along

a trailing edge of the facestock sheet, and removing the second liner sheet strip from the facestock sheet.

217. (Previously Presented) The method of claim 213 wherein the liner-sheet cut line is between all of the facestock cut lines and the leading edge.

218. (Previously Presented) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting through the liner sheet to form printable media;
- (c) cutting the liner sheet without cutting the facestock sheet to form a liner-sheet cut line which defines a narrow liner sheet strip along a leading edge of the facestock sheet; and
- (d) removing the narrow liner sheet strip from the facestock sheet.

219. (Previously Presented) The method of claim 218 further comprising (e) sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media.

220. (Previously Presented) The method of claim 218 wherein the liner-sheet cut line defines a first liner-sheet cut line, the narrow liner sheet strip defines a first liner sheet strip, (c) includes cutting the liner sheet without cutting the facestock sheet to form a second liner-sheet cut line which defines a second narrow liner sheet strip along an opposite trailing edge of the facestock sheet and (d) includes removing the second narrow liner sheet strip from the facestock sheet.

221. (Previously Presented) The method of claim 218 wherein the liner-sheet cut line is between all of the printable media and the leading edge.

222. (Previously Presented) A method of forming printable media, comprising:  
providing a laminate sheet construction including (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive

to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media; and

forming a liner-sheet flexibility line in the liner sheet which forms a narrow liner sheet strip along a leading edge of the facestock sheet.

223. (Previously Presented) The method of claim 222 wherein the forming includes cutting the liner sheet.

224. (Previously Presented) The method of claim 223 wherein the cutting comprises die cutting.

225. (Previously Presented) The method of claim 222 wherein the liner-sheet flexibility line defines a first liner-sheet flexibility line, the narrow liner sheet strip defines a first liner sheet strip, and further comprising forming a second liner-sheet flexibility line in the liner sheet which forms a narrow second liner sheet strip along an opposite trailing edge of the facestock sheet.

226. (Previously Presented) The method of claim 222 wherein the flexibility line is between all of the facestock cut lines and the leading edge.

227. (Currently Amended) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
- (b) cutting the facestock sheet without cutting through the liner sheet to form ~~non-~~tacky tack-free printable media; and
- (c) without cutting the facestock sheet, forming on the liner sheet a liner-sheet flexibility line which defines a narrow liner sheet strip along a leading edge of the facestock sheet.

228. (Previously Presented) The method of claim 227 wherein the forming includes cutting the liner sheet.

229. (Previously Presented) The method of claim 228 wherein the cutting includes die cutting.

230. (Previously Presented) The method of claim 227 wherein the liner-sheet flexibility line defines a first liner-sheet flexibility line, the narrow liner sheet strip defines a first liner sheet strip, and further comprising (d) without cutting the facestock sheet, forming on the liner sheet a second liner-sheet flexibility line which defines a narrow second liner sheet strip along a trailing edge of the facestock sheet.

231. (Previously Presented) The method of claim 227 wherein the flexibility line is between all of the printable media and the leading edge.

232. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

removing an end strip of the laminate facestock to expose a top surface of a strip of an end one of the liner sheet strips, the exposed strip defining a printer infeed end of the laminate sheet construction.

233. (Previously Presented) The method of claim 232 wherein the printer infeed end defines a first printer infeed end, and further comprising calendering an end of the laminate sheet construction opposite to the exposed strip to define a second printer infeed end of the laminate sheet construction.

234. (Previously Presented) The method of claim 233 further comprising feeding the laminate sheet construction via the first printer infeed end into a vertical feed ink jet printer.

235. (Previously Presented) The method of claim 233 further comprising feeding the laminate sheet construction via the second printer infeed end into a horizontal feed ink jet printer.

236. (Previously Presented) The method of claim 232 wherein the removing is before the liner sheet cutting.

237. (Previously Presented) The method of claim 232 wherein the removing is after the liner sheet cutting.

238. (Previously Presented) The method of claim 232 wherein each of the sheets includes more than one of the liner sheet strips.

239. (Previously Presented) The method of claim 232 wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

240. (Previously Presented) The method of claim 239 wherein the printable media comprise rectangular business cards.

241. (Previously Presented) The method of claim 232 wherein the printable media comprise rectangular business cards.

242. (Previously Presented) A method of forming printable media, comprising:  
providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;



cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

removing some of the strips from the laminate facestock before feeding the laminate facestock into a printer or copier for a printing operation thereon.

243. (Previously Presented) The method of claim 242 wherein the removing includes peeling said some of the strips off of the film layer.

244. (Previously Presented) The method of claim 242 wherein the strips remaining on the laminate facestock after the removing cover at least a substantial proportion of the facestock cut lines.

245. (Previously Presented) The method of claim 242 wherein the removing includes removing alternate ones of the strips.

246. (Previously Presented) The method of claim 242 wherein the plurality of printable media are arranged on the sheet in a matrix form including a plurality of columns and rows of the media.

247. (Previously Presented) The method of claim 246 wherein the printable media comprise rectangular business cards.

248. (Previously Presented) The method of claim 242 wherein the printable media comprise rectangular business cards with square corners.

249. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner-sheet strips extend diagonally on the back of the laminate facestock.

250. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner-sheet cut lines have a wavy curved shape across the back of the laminate facestock.

251. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips;

wherein the laminate sheet construction is provided in a roll; and

before the cutting steps, loading the roll onto a press with the liner sheet side up.

252. (Previously Presented) The method of claim 251 wherein the facestock cut lines cutting comprises after the loading, die cutting the laminate sheet construction from the bottom up, and wherein the liner-sheet cut lines cutting comprises die cutting the laminate sheet construction from the top down.

253. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock;

sheeting the laminate sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media and at least one of the liner sheet strips; and

wherein the liner sheet strips define oppositely-facing, spaced fish-shaped strips.

254. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive

layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate facestock; and

wherein the printable media comprise a plurality of rectangular business cards arranged in a matrix including a plurality of columns and a plurality of rows of the cards, adjacent cards in each of the rows abutting one another.

255. (Previously Presented) The method of claim 254 wherein adjacent cards in the columns abut one another.

256-261 (Cancelled).

262. (Previously Presented) A method of forming printable media, comprising:

providing a laminate sheet construction comprising (1) a film-coated liner sheet having a film layer on a liner sheet and (2) a facestock sheet adhered with an adhesive layer to the film layer of the film-coated liner sheet; the facestock sheet, the film layer and the adhesive layer together forming a laminate facestock;

cutting through the laminate facestock to the liner sheet to form facestock cut lines defining at least in part perimeters of printable media;

sheeting the sheet construction into a plurality of sheets, each of the sheets including a plurality of the printable media; and

removing an end strip of the facestock sheet to expose a top surface of a strip of an end one of the liner sheet, the exposed strip defining a printer infeed end of the laminate sheet construction.

263. (Previously Presented) The method of claim 262 wherein the printer infeed end defines a first printer infeed end, and further comprising calendering an end of the laminate sheet construction opposite to the exposed strip to define a second printer infeed end of the laminate sheet construction.

264. (Previously Presented) The method of claim 263 further comprising feeding the laminate sheet construction via the first printer infeed end into a vertical feed ink jet printer.

265. (Previously Presented) The method of claim 263 further comprising feeding the laminate sheet construction via the second printer infeed end into a horizontal feed ink jet printer.

266. (Previously Presented) The method of claim 262 further comprising passing the sheet through a printer or copier and printing indicia on the printable media, and after the printing separating the media from the liner sheet.

267-268 (Cancelled).

269. (Previously Presented) A method of forming a sheet of printable media, comprising:

- (a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;
- (b) unwinding at least a portion of the web from the roll;
- (c) die cutting the cardstock sheet of the unwound web without cutting through the liner sheet to form outline perimeters of printable media;
- (d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;
- (e) after (d), removing the liner waste strips from the web; and
- (f) after (c), (d) and (e), sheeting the web into sheets.

270. (Previously Presented) The method of claim 269 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

271-272 (Cancelled).

273. (Previously Presented) The method of claim 269 further comprising before (c), printing indicia on the cardstock sheet.

274. (Previously Presented) The method of claim 269 wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

275. (Previously Presented) The method of claim 269 wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

276. (Previously Presented) A method of forming a printable media sheet construction, comprising:

- (a) providing a sheet construction including a liner sheet and a facestock sheet;
  - (b) cutting the facestock sheet without cutting through the liner sheet to form printable media;
  - (c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips;
  - (d) after (c), removing the liner waste strips from off of the facestock sheet; and
- wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

277. (Previously Presented) The method of claim 276 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

278. (Previously Presented) The method of claim 276 wherein the media are business cards, greeting cards or postcards.

279. (Previously Presented) The method of claim 276 wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive.

280. (Previously Presented) The method of claim 276 further comprising calendering an infeed end of the sheet construction.

281. (Previously Presented) The method of claim 276 further comprising before (b) and (c), printing indicia on the facestock sheet.

282-291 (Cancelled).

292. (Previously Presented) A method of forming a sheet of printable media, comprising:

- (a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;
- (b) unwinding at least a portion of the web from the roll;
- (c) die cutting the cardstock sheet of the unwound web without cutting through the liner sheet to form outline perimeters of printable media;
- (d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form a leading edge liner sheet waste strip;
- (e) after (d), removing the liner sheet waste strip from the web; and
- (f) after (c), (d) and (e), sheeting the web into sheets.

293. (Previously Presented) The method of claim 292 wherein the waste strip is about  $\frac{1}{4}$  inch wide.

294. (Previously Presented) The method of claim 292 wherein the printable media comprise business cards.

295. (Previously Presented) A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media;

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading or trailing edge liner sheet waste strip on a back side of the laminate cardstock; and

removing the waste strip from the back side before feeding the cardstock sheet through a printer or copier.

296. (Previously Presented) The method of claim 295 wherein the sheet waste strip is about  $\frac{1}{4}$  inch wide.

297. (Previously Presented) The method of claim 295 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

298. (Previously Presented) The method of claim 295 wherein the printable media comprise business cards.

299. (Previously Presented) The method of claim 295 wherein the cutting through the cardstock sheet and the cutting through the outer face both comprise die cutting.

300. (Previously Presented) A method of forming printable media, comprising:

providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the paper sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;

cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and

cutting through an outer face of the liner sheet to form a liner-sheet cut line defining a leading or trailing edge liner sheet strip on a back side of the laminate cardstock;

wherein the liner-sheet cut line defines a flexibility cut line assisting in the feeding of the cardstock sheet through a printer or copier.

301. (Previously Presented) The method of claim 300 wherein the flexibility cut line is parallel to and spaced about a  $\frac{1}{4}$  inch from the leading or trailing edge of the cardstock sheet.



302. (Previously Presented) The method of claim 300 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.

303. (Previously Presented) The method of claim 300 wherein the printable media comprise business cards.

304. (Previously Presented) The method of claim 300 wherein the cutting through the cardstock sheet and the cutting through an outer face of the liner sheet both comprise die cutting.

305-358 (Cancelled).

359. (Currently Amended) A method of forming a business card sheet construction, comprising:

- forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet such that the liner sheet covers at least substantially the entire back side surface;

- the through-cut lines defining perimeter edges of printable business cards and at least in part a waste portion surrounding the printable business cards;

- the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and

- areas of the liner sheet covering back sides of the through-cut lines and thereby constructed and adapted to hold the printable business cards and the waste portion together when the business card sheet construction is fed into a printer or copier for a printing operation on a front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed non-tacky tack-free business cards.

360. (Previously Presented) The method of claim 359 wherein the liner sheet is a solid liner sheet covering all of the back sides of all of the facestock continuous through-cut lines.

361. (Previously Presented) The method of claim 360 wherein the solid liner sheet extends an entire width of the facestock sheet.

362. (Previously Presented) The method of claim 361 wherein the solid liner sheet extends an entire length of the facestock sheet.

363. (Previously Presented) The method of claim 359 wherein the forming includes the facestock continuous through-cut lines being formed by die cutting.

364. (Previously Presented) The method of claim 359 wherein the forming includes the printable business cards being arranged in a matrix on the facestock sheet.

365. (Previously Presented) The method of claim 364 wherein the matrix includes two columns of cards directly adjacent one another and separated only by one of the through-cut lines.

366. (Previously Presented) The method of claim 359 wherein the liner sheet is bonded to the back side of the facestock sheet without adhesive directly on the liner sheet.

367. (Previously Presented) The method of claim 359 wherein (a) the facestock sheet includes left and right side edges, (b) the through-cut lines include frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges, respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet, (d) the grid cut lines defining a grid disposed in the central area, and (e) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

368. (Previously Presented) The method of claim 359 wherein the liner sheet covers all of the back sides of all of the through-cut lines.

369. (Previously Presented) The method of claim 359 wherein the through-cut lines include vertical and horizontal cut lines.

370. (Previously Presented) The method of claim 369 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet.

371. (Previously Presented) The method of claim 370 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet.

372. (Previously Presented) The method of claim 371 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

373. (Previously Presented) The method of claim 370 wherein the vertical cut lines include a left cut line positioned proximate to but spaced a distance inward from the left side edge, a right cut line positioned proximate to but spaced a distance inward from the right side edge, and a center cut line in the center of the facestock sheet.

374. (Previously Presented) The method of claim 359 wherein the facestock sheet includes a cardstock sheet.

375. (Previously Presented) The method of claim 359 wherein the liner sheet comprises a base paper sheet.

376. (Previously Presented) The method of claim 359 wherein the printable business cards are arranged in a two column matrix on the facestock sheet, and the business cards in each column of the two column matrix abut adjacent cards in the same column separated only by respective ones of the through-cut lines.

377. (Previously Presented) The method of claim 359 wherein the facestock sheet and the liner sheet are in a rolled web, before the forming.

378. (Previously Presented) The method of claim 377 further comprising sheeting a portion of the web unrolled from the rolled web to form the sheets.

379. (Previously Presented) The method of claim 378 wherein the sheeting is after the forming.

380-388 (Cancelled).

389. (Previously Presented) The method of claim 359 wherein the back side surfaces of the printable business cards are free of adhesive.

390-400 (Cancelled).

401. (Previously Presented) A method of forming printable cards, comprising:  
cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween;

wherein the liner sheet construction has an extruded liner-sheet layer on a liner sheet, and the facestock sheet is attached with adhesive to the liner-sheet layer; and

wherein the cutting includes cutting through the adhesive and the liner-sheet layer.

402-403 (Cancelled).

404. (Previously Presented) The method of claim 269 wherein the die cutting forms horizontal cut lines and vertical cut lines, and the liner strips cover the horizontal cut lines.

405. (Previously Presented) The method of claim 404 wherein the liner strips are wider where the horizontal cut lines intersect the vertical lines than at areas between adjacent vertical lines.

406. (Currently Amended) A method of forming a business card sheet construction, comprising:

- providing a facestock sheet having a front side surface and a back side surface;
- releasably adhering a liner sheet to the facestock sheet so that the liner sheet covers at least substantially the entire back side surface;

- forming facestock continuous through-cut lines through a solid outer surface of the facestock sheet and through the facestock sheet to the back side surface, but not through the liner sheet;

- the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

- the back side surface of the facestock sheet forming back side surfaces of the printable business cards; and

- areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on the front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed ~~non-tacky~~ tack-free business cards.

407. (Previously Presented) The method of claim 406 wherein the business card sheet construction includes an internally positioned film.

408. (Previously Presented) The method of claim 406 further comprising forming a flexibility weakened line in the business card sheet construction, extending inwardly from an edge of the business card sheet construction and providing printer/copier feeding flexibility to the business card sheet construction.

409. (Currently Amended) A method of forming a business card sheet construction, comprising:

- providing a facestock sheet having a front side surface and a back side surface;
- releasably adhering a liner sheet to the facestock sheet so that the liner sheet covers at least substantially the entire back side surface;

- forming facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet;

- the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

- the back side surface of the facestock sheet forming back side surfaces of the printable business cards;

- areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on the front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed ~~non-tacky~~ tack-free business cards;

- the printable business cards being positioned in a central area of the facestock sheet; and

- the through-cut lines defining a non-card waste border portion of the facestock sheet around the printable business cards.

410. (Previously Presented) The method of claim 409 wherein the business card sheet construction includes an internally positioned film.

411. (Previously Presented) The method of claim 409 wherein the forming includes die cutting at least some of the through-cut lines through a solid surface of the facestock sheet.

412. (Currently Amended) A method of forming business cards, comprising:

- providing a facestock sheet having a front side surface and a back side surface;

releasably adhering a liner sheet to the facestock sheet so that the liner sheet covers at least substantially the entire back side surface;

forming facestock continuous through-cut lines through the facestock sheet to the back side surface, but not through the liner sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards of a business card sheet construction;

at least some of the through-cut lines defining a facestock sheet non-card waste frame;

feeding the business card sheet construction into a printer or copier for a printing operation on a front side surface of the business cards, areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together during the feeding and the printing operation;

a flexibility weakened line in at least one of the facestock sheet and the liner sheet, extending inwardly from a sheet edge of the at least one of the facestock sheet and liner sheet and providing flexibility to the business card sheet construction as the business card sheet construction passes through the printer or copier during the feeding and printing operation; and

removing the business cards from the liner sheet after the feeding and printing operation to form individual printed ~~non-tacky~~ tack-free business cards.

413. (Previously Presented) The method of claim 412 wherein the forming includes cutting at least some of the through-cut lines through a solid surface of the facestock sheet.

414. (Previously Presented) The method of claim 412 wherein the business card sheet construction includes an internally positioned film.

415. (Previously Presented) A method of forming a business card sheet construction, comprising:

forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet so that the liner sheet covers at least substantially the entire back side surface;

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards;

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on a front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards; and

the business card sheet construction including an internally positioned film layer.

416. (Previously Presented) The method of claim 415 wherein the forming includes cutting at least some of the through-cut lines through a solid surface of the facestock sheet.

417. (Previously Presented) The method of claim 415 wherein the printable business cards are in a central area of the facestock sheet, and the through-cut lines define a non-card waste border portion of the facestock sheet around all of the printable business cards.

418. (Previously Presented) The method of claim 415 further comprising forming a flexibility weakened line in the business card sheet construction, extending inwardly from a sheet edge of the business card sheet construction and providing printer/copier feeding flexibility to the business card sheet construction.

419. (Previously Presented) The method of claim 415 wherein the liner sheet is a solid liner sheet.



420. (Previously Presented) The method of claim 415 wherein (a) the facestock sheet includes left and right side edges, (b) the through-cut lines include frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges, respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet, (d) the grid cut lines defining a grid disposed in the central area, and (e) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

421. (Previously Presented) The method of claim 415 wherein the business card sheet construction includes an internally positioned layer of adhesive on the film layer.

422. (Previously Presented) The method of claim 415 wherein the facestock sheet and the liner sheet are adhered together in a rolled web, before the forming.

423. (Previously Presented) The method of claim 415 wherein the liner sheet includes a base paper sheet.

424. (Previously Presented) The method of claim 415 further comprising the facestock sheet and the liner sheet being provided adhered together on a roll, and sheeting the facestock sheet and the liner sheet off of the roll into a plurality of the business card sheet constructions, each of the business card sheet constructions including at least one of the printable business cards.

425. (Previously Presented) The method of claim 415 wherein the film layer is a polyethylene layer.

426. (Previously Presented) The method claim 415 wherein the film layer is between the facestock sheet and the liner sheet.

427. (Previously Presented) A method of forming a business card sheet construction, comprising:

forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet so that the liner sheet covers at least substantially the entire back side surface;

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards;

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on a front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed business cards; and

the business card sheet construction including an extruded layer.

428. (Previously Presented) The method of claim 427 wherein the business cards are in a central area of the facestock sheet, and the through-cut lines define a non-card waste border portion of the facestock sheet around all of the business cards.

429. (Previously Presented) The method of claim 427 wherein the forming includes die cutting at least some of the through-cut lines through a solid surface of the facestock sheet.

430. (Previously Presented) The method of claim 427 further comprising forming a flexibility weakened line in the business card sheet construction, extending inwardly from a sheet edge of the business card sheet construction and providing printer/copier feeding flexibility to the business card sheet construction.

431. (Previously Presented) The method of claim 427 wherein the business card sheet construction includes a layer of adhesive and the extruded layer being on the layer of adhesive.

432. (Previously Presented) The method of claim 427 wherein at least some of the through-cut lines define a non-card waste border portion of the facestock sheet around the printable business cards, and the printable business cards are centrally disposed on the facestock sheet.

433. (Previously Presented) The method of claim 427 wherein the facestock sheet and the liner sheet are adhered together in a rolled web, before the forming; and further comprising sheeting an unwound portion of the web.

434. (Previously Presented) The method of claim 427 wherein the liner sheet includes a base paper sheet.

435. (Previously Presented) The method of claim 427 wherein the extruded layer is a polyethylene layer.

436. (Currently Amended) A method of forming a business card sheet construction, comprising:

forming facestock continuous through-cut lines through a facestock sheet to a back side surface thereof, but not through-cut through a liner sheet, the liner sheet being releasably adhered to the facestock sheet so that the liner sheet covers at least substantially the entire back side surface;

the through-cut lines defining at least in part perimeter edges of printable business cards which directly abut one another and share at least a common edge;

the back side surface of the facestock sheet forming back side surfaces of the printable business cards;

areas of the liner sheet covering back sides of the through-cut lines and thereby holding the printable business cards together when the business card sheet construction is fed into a printer or copier for a printing operation on a front side surface of the business cards and allowing the business cards to be removed from the liner sheet after the printing operation into individual printed ~~non-tacky~~ tack-free business cards;

the printable business cards being arranged in a block; and

the through-cut lines forming a facestock sheet non-card waste first portion on a first side of the block and a facestock sheet non-card waste second portion on a second side of the block.

437. (Previously Presented) The method of claim 436 wherein the business card sheet construction includes an internally positioned film.

438. (Previously Presented) The method of claim 436 wherein the forming includes cutting at least some of the through-cut lines through a solid surface of the facestock sheet.

439. (Previously Presented) The method of claim 436 further comprising forming a flexibility weakened line in the business card sheet construction, extending inwardly from a sheet edge of the business card sheet construction and providing printer/copier feeding flexibility to the business card sheet construction.

440. (Previously Presented) The method of claim 436 wherein the facestock sheet includes a sheet, an adhesive layer on a back side of the sheet and a film layer on the adhesive layer.

441. (Currently Amended) A method of forming printable cards, comprising:  
cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the liner sheet construction covering at least a substantial portion of the facestock cut lines;

the sheet construction including an internally positioned film; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive~~ adhesive-free backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the

matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

442. (Previously Presented) The method of claim 441 wherein the cutting includes cutting at least some of the facestock cut lines through a solid surface of the facestock sheet.

443. (Previously Presented) The method of claim 441 wherein the printable cards are in a central area of the facestock sheet, and at least some of the cut lines define a non-card waste border portion of the facestock sheet around all of the printable cards.

444. (Previously Presented) The method of claim 441 further comprising forming a flexibility weakened line in the sheet construction, extending inwardly from a sheet edge of the sheet construction and providing printer/copier feeding flexibility to the sheet construction.

445. (Previously Presented) The method of claim 441 wherein the liner sheet construction is a solid liner sheet.

446. (Previously Presented) The method of claim 441 wherein the sheet construction includes a layer of adhesive on the film.

447. (Previously Presented) The method of claim 441 wherein the sheet construction is in a rolled web, before the cutting and the sheeting.

448. (Previously Presented) The method of claim 441 wherein areas of the liner sheet construction cover back sides of the cut lines and thereby hold the printable cards together for a printing operation on the printable cards in a printer or copier and allow the printed cards to be removed from the liner sheet construction after the printing operation into individual printed cards.

449. (Previously Presented) The method of claim 441 wherein the liner sheet construction includes a base paper sheet.

450. (Previously Presented) The method of claim 441 wherein the back side surface of the facestock sheet forms back side surfaces of the printable cards.

451. (Previously Presented) The method of claim 441 wherein the cutting is before the sheeting.

452. (Currently Amended) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the sheet construction including a layer of adhesive and a film layer on the layer of adhesive;

the cutting including cutting through a solid outer surface of the facestock sheet to form at least some of the facestock sheet cut lines;

the liner sheet construction covering at least a substantial portion of the facestock cut lines; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive adhesive-free~~ backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

453–457 (Cancelled).

458. (Currently Amended) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the liner sheet construction covering at least a substantial portion of the facestock cut lines;

the printable cards being arranged in a block;

the cut lines forming a facestock sheet non-card waste first portion on a first side of the block and a facestock sheet non-card waste second portion on a second side of the block; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive adhesive-free~~ backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

459. (Previously Presented) The method of claim 458 wherein the sheet construction includes an internally positioned film.

460. (Previously Presented) The method of claim 458 wherein the cutting includes cutting at least some of the cut lines through a solid surface of the facestock sheet.

461. (Currently Amended) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the liner sheet construction covering at least a substantial portion of the facestock cut lines;

at least some of the cut lines defining a facestock sheet non-card waste frame;

forming a flexibility weakened line in at least one of the facestock sheet and the liner sheet, extending inwardly from a sheet edge and providing printer/copier flexibility to the sheet construction; and

sheeting the sheet construction into a plurality of printable card sheets, each of

the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive adhesive-free~~ backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

462. (Previously Presented) The method of claim 461 wherein the sheet construction includes an internally positioned film layer and an internally positioned adhesive layer.

463. (Previously Presented) The method of claim 461 wherein the cutting includes cutting at least some of the cut lines through a solid surface of the facestock sheet.

464. (Previously Presented) A method of forming printable business cards, comprising:

- cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining perimeters of printable business cards and a waste portion;

- the sheet construction including an internally positioned film;

- sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable business cards, the cards defining a card matrix including a plurality of rows and columns of the printable business cards on each of the sheets, and the waste portion surrounding the printable business cards; and

- portions of a back side of the film forming back sides of the printable business cards.

465. (Previously Presented) The method of claim 464 wherein the cutting includes die cutting at least some of the cut lines through a solid surface of the facestock sheet.

466. (Previously Presented) The method of claim 464 wherein the printable business cards are in a central area of the facestock sheet, and the cut lines define a non-card waste border portion of the facestock sheet around all of the printable business cards.



467. (Previously Presented) The method of claim 464 further comprising forming a flexibility weakened line in the sheet construction, extending inwardly from a sheet edge of the sheet construction and providing printer/copier feeding flexibility to the sheet construction.

468. (Previously Presented) The method of claim 464 wherein the sheet construction includes an adhesive layer on the film.

469. (Currently Amended) A method of forming printable business cards, comprising:  
cutting through a solid surface of and through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining perimeters of printable business cards and a waste portion;

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable business cards, the cards defining a card matrix including a plurality of rows and columns of the printable business cards on each of the sheets, and the waste portion surrounding the printable business cards; and

portions of a back side of the facestock sheet forming ~~non-adhesive-pressure-sensitive adhesive-free~~ back sides of the printable business cards.

470. (Previously Presented) The method of claim 469 wherein the sheet construction includes an internally positioned film layer and an internally positioned adhesive layer.

471. (Previously Presented) The method of claim 469 wherein the printable business cards are in a central area of the sheet, and the cut lines define a non-card waste border around all of the printable business cards.

472-474 (Cancelled).

475. (Previously Presented) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the sheet construction including an internally positioned film;

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards;

the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween;

the sheet construction comprising a web; and

before the cutting and the sheeting, unwinding the web off of a roll.

476. (Previously Presented) The method of claim 475 wherein the sheet construction includes an internally positioned adhesive layer.

477. (Previously Presented) The method of claim 475 wherein at least some of the cut lines define a facestock sheet non-card waste portion around the card matrix.

478. (Previously Presented) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the sheet construction including a layer of adhesive and a film layer on the layer of adhesive;

the cutting including cutting through a solid surface of the facestock sheet to form at least some of the facestock cut lines;

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards;

the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween;

the sheet construction comprising a web; and

before the cutting and the sheeting, unwinding the web off of a roll.

479. (Previously Presented) The method of claim 478 wherein the facestock cut lines have back sides and the liner sheet construction covers all of the back sides of all of the facestock cut lines.

480. (Cancelled).

481. (Currently Amended) A forming method, comprising:

(a) passing a liner to a liner station where liner weakened lines are formed in the liner to form liner strips;

(b) passing a facestock to a facestock station where facestock weakened lines are formed in and through the facestock to form perimeters of printable media;

step (b) including the facestock being part of a laminate web which includes the liner;

(c) after steps (a) and (b), passing the laminate web to a removal station where some but not all of the liner strips are removed from the laminate web; and

(d) after step (c), passing the laminate web to a sheeter station where the laminate web is sheeted into sheets of the printable media.

482. (Previously Presented) The method of claim 481 wherein step (b) includes the laminate web including the liner with adhesive between the liner and the facestock.

483. (Previously Presented) The method of claim 482 wherein the adhesive is ultraremovable adhesive.

484. (Previously Presented) The method of claim 482 wherein the laminate web includes an internally positioned film.

485. (Previously Presented) The method of claim 481 further comprising after step (d), (e) packaging a set of the sheets.

486. (Previously Presented) The method of claim 481 wherein step (b) is before step (a).

487. (Previously Presented) The method of claim 481 wherein step (a) includes the liner weakened lines being continuous die cut lines.

488. (Previously Presented) The method of claim 481 wherein step (a) includes the liner strips including cover strips and waste strips, and step (c) includes removing the waste strips but not the cover strips.

489. (Previously Presented) The method of claim 488 wherein step (c) includes the cover strips covering back sides of parallel ones of the facestock weakened lines.

490. (Previously Presented) The method of claim 481 wherein the printable media are in a matrix of abutting columns and rows.

491. (Previously Presented) The method of claim 481 wherein the printable media are surrounded by a facestock frame.

492. (Previously Presented) The method of claim 481 wherein the liner weakened lines have curved portions.

493. (Currently Amended) A forming method, comprising:  
    forming liner weakened lines in a liner to form liner strips and waste strips;  
    cutting through a facestock of a laminate web which includes the liner to form perimeters of cards;  
    after the cutting and the forming, removing the waste strips but not the liner strips from the laminate web; and  
    after the removing, sheeting the laminate web into sheets of the cards.

494. (Previously Presented) The method of claim 493 wherein the forming includes the liner being part of the laminate web.

495. (Previously Presented) The method of claim 494 wherein the laminate web includes adhesive between the facestock and the liner.

496. (Previously Presented) The method of claim 495 wherein the adhesive is an ultraremovable adhesive.

497. (Previously Presented) The method of claim 495 wherein the laminate web includes an internally positioned film.

498. (Previously Presented) The method of claim 493 wherein the cutting is before the forming.

499. (Previously Presented) The method of claim 493 wherein the liner weakened lines are continuous die cut lines.

500. (Previously Presented) The method of claim 493 further comprising after the sheeting, packaging sets of the sheets.

501. (Previously Presented) The method of claim 493 wherein the cards are in a matrix of abutting columns and rows.

502. (Previously Presented) The method of claim 493 wherein the cards are surrounded by a facestock frame.

503. (Previously Presented) The method of claim 493 wherein the liner weakened lines have curving portions.

504. (Previously Presented) The method of claim 493 wherein the removing includes the liner strips covering back sides of parallel ones of the facestock weakened lines.

505. (Previously Presented) The method of claim 493 wherein the liner weakened lines extend from one side edge of a liner to an opposite side edge thereof.

506. (Currently Amended) A forming method, comprising:  
forming liner weakened lines in a liner to thereby form liner strips and liner waste strips;

cutting through a facestock of a laminate web which includes the liner to form facestock weakened lines which define outline perimeters of printable media;

after the cutting and the forming, removing the liner waste strips from the laminate web; and

after the removing, sheeting the laminate web into sheets of the printable media, each of the sheets including at least one liner strip.

507. (Previously Presented) The method of claim 506 wherein the cutting is before the forming.

508. (Previously Presented) The method of claim 506 wherein the removing includes pulling the liner waste strips off of the laminate web.

509. (Previously Presented) The method of claim 506 wherein the forming includes the liner being part of the laminate web.

510. (Previously Presented) The method of claim 509 wherein the laminate web includes adhesive between the liner and the facestock.

511. (Previously Presented) The method of claim 510 wherein the adhesive is an ultraremovable adhesive.

512. (Previously Presented) The method of claim 509 wherein the laminate web includes an internally positioned film.

513. (Previously Presented) The method of claim 506 wherein the liner weakened lines are continuous die cut lines.

514. (Previously Presented) The method of claim 506 further comprising after the sheeting, packaging sets of the sheets.

515. (Previously Presented) The method of claim 506 wherein the printable media are in a matrix of abutting columns and rows.

516. (Previously Presented) The method of claim 506 wherein the printable media are surrounded by a facestock frame.

517. (Previously Presented) The method of claim 506 wherein the liner weakened lines have curving portions.

518. (Previously Presented) The method of claim 506 wherein the facestock weakened lines are continuous die cut lines.

519. (Currently Amended) A method of forming printable cards, comprising:

cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

the cutting including cutting through a solid outer surface of the facestock sheet to form at least some of the facestock sheet cut lines;

the liner sheet construction covering at least a substantial portion of the facestock cut lines;

forming a flexibility weakened line in the sheet construction, extending inwardly from a sheet edge of the sheet construction and providing printer/copier feeding flexibility to the sheet construction; and

sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive adhesive-free~~ backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the

facestock cut line therebetween.

520. (Currently Amended) A method of forming printable cards, comprising:

- cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

- the cutting including cutting through a solid outer surface of the facestock sheet to form at least some of the facestock sheet cut lines;

- the liner sheet construction covering at least a substantial portion of the facestock cut lines;

- sheeting the sheet construction into a plurality of printable card sheets, each of the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive adhesive-free~~ backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween; and

- wherein the sheet construction is in a rolled web, before the cutting and the sheeting.

521. (Currently Amended) A method of forming printable cards, comprising:

- cutting through a facestock sheet of a sheet construction, which includes a liner sheet construction and the facestock sheet attached to the liner sheet construction, but not through-cut through the liner sheet construction, to form facestock cut lines defining at least in part perimeters of printable cards;

- the sheet construction including a polyethylene layer;

- the cutting including cutting through a solid outer surface of the facestock sheet to form at least some of the facestock sheet cut lines;

- the liner sheet construction covering at least a substantial portion of the facestock cut lines; and

- sheeting the sheet construction into a plurality of printable card sheets, each of



the sheets including a plurality of the printable cards having ~~non-adhesive-pressure-sensitive adhesive-free~~ backs; the cards defining a card matrix including a plurality of rows and columns of the printable cards on each of the sheets, and the cards in the matrix directly abut cards in adjacent rows and columns, separated only by the facestock cut line therebetween.

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